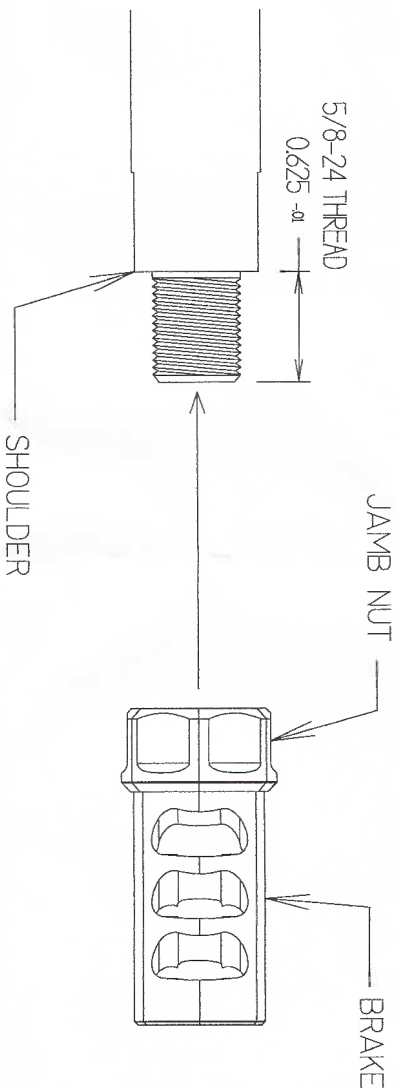


WARNING!! This Product Should Never Be Fired Without Proper Hearing Protection!



BEFORE BEGINNING ANY FIREARMS WORK, MAKE CERTAIN THE FIREARM IS UNLOADED

WARNING! Muzzle Brake is caliber specific unless ordered otherwise. If unsure of caliber measure the hole in the front of the barrel. Hole should be .020-.035 over bullet caliber.

1. Make sure the jamb nut is screwed all the way onto the brake.
2. Screw the brake onto the threaded barrel until it touches the shoulder.
3. Holding the jamb nut rotate the brake counter clockwise to desired orientation (vents horizontal).

3.Holding the brake horizontal use an adjustable wrench to snug the jamb nut to the shoulder of the threaded barrel.

***Do not over tighten. The brake is designed to lock up with just a little more than a good hand tightening. Over tightening can damage the threads on the jamb nut and brake.**

THIS PRODUCT IS SOLD AS IS AND WITHOUT ANY WARRANTY. NO LIABILITY IS EXPRESSED OR IMPLIED FOR DAMAGE OR INJURY WHICH MAY RESULT FROM THE IMPROPER INSTALLATION OR USE OF THIS PRODUCT.



American Precision Arms
 55 LYLE FIELD ROAD
 JEFFERSON GA 30549
 PHONE 706-367-8881
 WWW.RIFLES.ME

LITTLE BASTARD GEN II BRAKE .308/30cal

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES.

TOLERANCES:
 ANGLES ± 3°
 FRACTIONS ± .015

.00 - .01
 .000 - .005
 .0000 - .0005

DO NOT SCALE

THREAD PITCH 5/8 X 24

JANUARY 2014